

Effect of lithium on optical and structure, characterization of nanostructured Fe₂O₃ thin films deposited by chemical spray pyrolysis technique

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Chemical spray pyrolysis (CSP) is employed to generate nanostructured undoped Fe₂O₃ and Fe₂O₃: Li films at varied doping levels. grain size rose as lithium concentration increased, increasing from 17.89 nm to 20.57 nm, while the dislocation density falls from 31.24 to 23.63, while the strain drops from 19.37 to 16.95 in the grown films acquired by XRD. The topography of the films was investigated using AFM. For the (Undoped Fe₂O₃, Fe₂O₃:1 % Li, Fe₂O₃:3 % Li), the Average Particle Size decreased to (78.2), (61.47), and (42.40) nm, respectively, whereas the Roughness Average decreased from 7.84 nm to 32.4 nm, Whilst the root root-mean-square (Rrms) values of the deposited films were (8.72, 8.00 and 4.19) nm. Optical characteristics such as transmittance and optical constants were determined using a UV-Visible spectrophotometer. The optical bandgap of Fe₂O₃ was reduced from 2.75 eV for Fe₂O₃ film to 2.60 eV for Fe₂O₃:3 % Li film. Lithium doping increases the absorption coefficient, whereas the Extinction coefficient and refractive index decreases with Lithium content.

(Received September 29, 2023; Accepted March 19, 2024)

Keywords: Fe₂O₃, Li, Thin films, CSP, Structural, Optical bandgap

1. Introduction

Hematite (Fe₂O₃) has a bandgap of roughly 2-2.2eV, allowing it to absorb about 40% of solar energy through its visible region. Fe₂O₃ is regarded a potential material for solar energy applications because of this aspect. Due to its abundance in nature, Fe₂O₃ is inexpensive and corrosion-resistant in both acidic and alkaline conditions [1]. Due to its dielectric qualities and breakthrough of having high thermopower simultaneously, this metal oxide has made its way into a variety of additional applications. [2-7]. By combining Fe²⁺ and Fe³⁺ and adding a base, iron oxides can be made. The size, shape, and content of iron oxide nanoparticles generated by chemical techniques are dependent on the type of salt utilized, such as chlorides [8-11]. The optical properties of Fe₂O₃ are significant for evaluating their optical and photo catalytic activity, which may suggest that the thin films are acceptable for usage in specific applications. [12]. Due to its high electron-hole recombination rate, - Fe₂O₃ has a low energy conversion efficiency. Many people suggested adding a small amount of a third ingredient to boost conversion efficiency [13-16]. The structural, optical, and morphological characteristics of Fe₂O₃ are all affected by deposition temperature [17]. Many researchers have worked on various Fe₂O₃ fabrication processes, including pulsed laser deposition [18], DC reactive magnetron sputtering [19], sol-gel [20, 21], and sputtering. [22], and thermal evaporation method [23], CVD [24], and CSP [25]. Chemical spray pyrolysis was employed in this study to produce undoped Fe₂O₃ films with varying lithium content. Based on structural, morphology, and optical properties, the films can be classified for various applications.

2. Experimental

CSP was used to prepare samples of lithium-doped Fe₂O₃ thin films. To prepare the coating solution, dissolve Fe chloride hexahydrate (FeCl₂.6H₂O) in 100 ml redistilled water to make a 1 M solution. Lithium had a volumetric (0, 1, 3) % ratio. The temperature of the substrate was 450 degrees Celsius. The layers were placed onto glass substrates that had previously been

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<https://doi.org/10.15251/DJNB.2024.191.443>

chemically and ultrasonically cleaned. The deposition was improved by using the following parameters: spraying rate of 0.2 milliliters per spray, distance from adsorbent to hose of 30 centimeters, spraying time throughout each cycle of 10 seconds, the delay between successive sprays of 90 seconds, and carrier gas of filtered compressed air at a pressure of 105 Nm⁻². According to gravimetric studies, the thickness was approximately 325 nm. X-ray diffractometer was used to examine the structural properties of the deposited thin films. AFM is gained to study film surface. then optical transmittance is recorded using double beam spectrophotometer.

3. Results and discussions

The X-ray pattern of Fe₂O₃ and Fe₂O₃: Li thin films is shown in Figure 1. Based on these findings, the polycrystalline structure can be seen in all thin films. All of the patterns have diffraction peaks around (232.220, 35.71, 50.02, and 60.51), which correspond to the (220), (311), (421), and (521) preferred directions, respectively, which is consistent with JCPDS card number 39-1346. According to the peak intensity study, all the intended films had a preferred orientation along the (002) direction.

The grain size (D) can be estimated using Scherer's formula [26]:

$$D = \frac{k\lambda}{\beta \cos\theta} \quad (1)$$

where λ is the x-ray wavelength used, $k = 0.9$ and θ is Bragg angle and β is FWHM (in radian). The grain size was 17.89 nm for the undoped and Lithium (3%) doped Fe₂O₃, while its value for Lithium (3%) doped Fe₂O₃ was 20.27 nm. Table (1) represents the structural parameters for all the deposited thin films.

The dislocation density (δ) in the film can be estimated using the following equation [27]:

$$\delta = \frac{1}{D^2} \quad (2)$$

Table 1. It was discovered that the density of dislocations (δ) dropped from 31.24 to 23.63. The film's strain (ϵ) can be calculated using the following equation [28]:

$$\epsilon = \frac{\beta \cos\theta}{4} \quad (3)$$

Table 1. It showed that strain (ϵ) decreased from 19.37 to 16.95. Structural parameters Sp were shown in Figure (2).

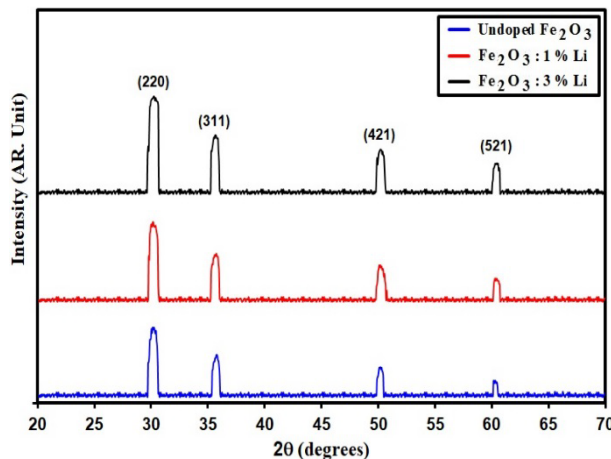
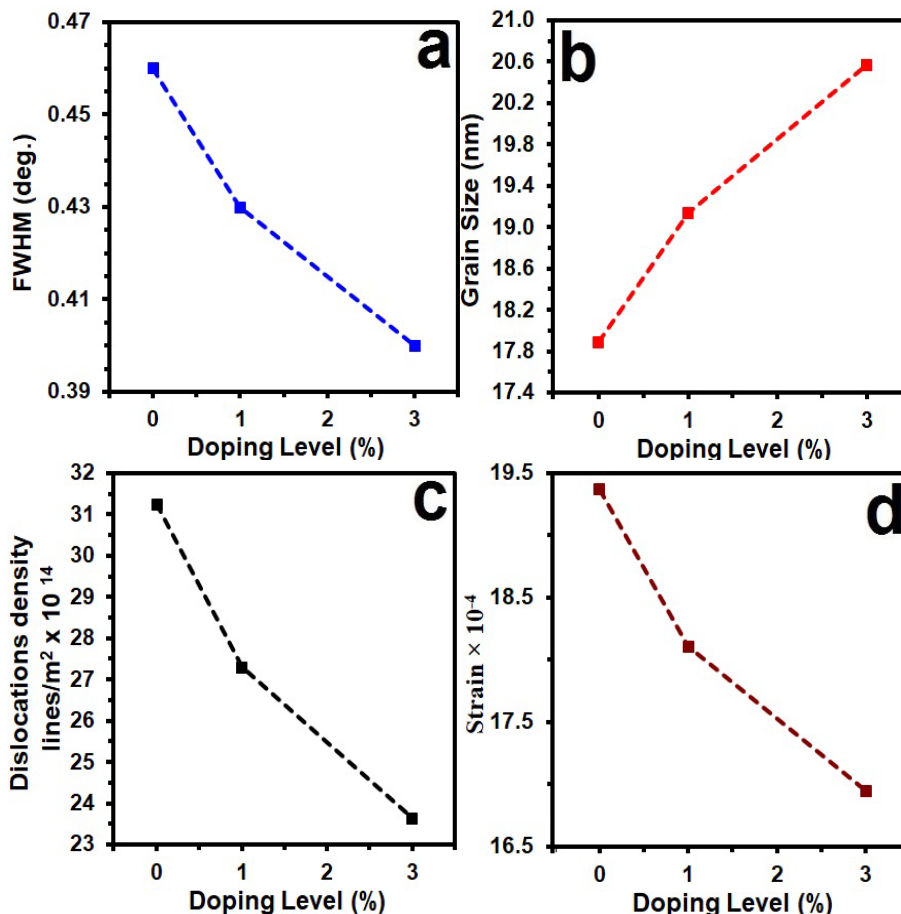


Fig. 1. XRD styles of grown films.

Table 1. D , optical bandgap and S_p of grown films.

Sample	2θ ($^\circ$)	(hkl) Plane	FWHM ($^\circ$)	E_g (eV)	D (nm)	$\delta(\times 10^{14})$ (lines/m 2)	$\varepsilon(\times 10^{-4})$
Undoped Fe $_2$ O $_3$	30.22	220	0.46	2.75	17.89	31.24	19.37
Fe $_2$ O $_3$: 1% Li	30.20	220	0.43	2.65	19.14	27.29	18.11
Fe $_2$ O $_3$: 3% Li	30.00	220	0.40	2.60	20.57	23.63	16.95

Fig. 2. S_p of the grown films.

AFM pictures of the intended films are offered in Figure 3. These photos show films dispersed equally in the form of microscopic granules with no gaps between them. A volumetric distribution of crystalline granules is shown in Figure 3 (a2, a2, and a3) [38, 39]. (c1, c2 and c3). For Undoped Fe $_2$ O $_3$, Fe $_2$ O $_3$: 1 % Li, and Fe $_2$ O $_3$: 3 % Li, the average particle size P_{av} , average roughness (Ra), and root root-mean-square (Rrms) values are (78.20, 61.47, and 42.40) nm, (7.84, 4.64, and 3.24) nm, and (8.72, 8.00, and 4.19) nm, respectively. The results show that Lithium content affects Ra and Rrms. The values of AFM parameters P_{AFM} are shown in Table 2.

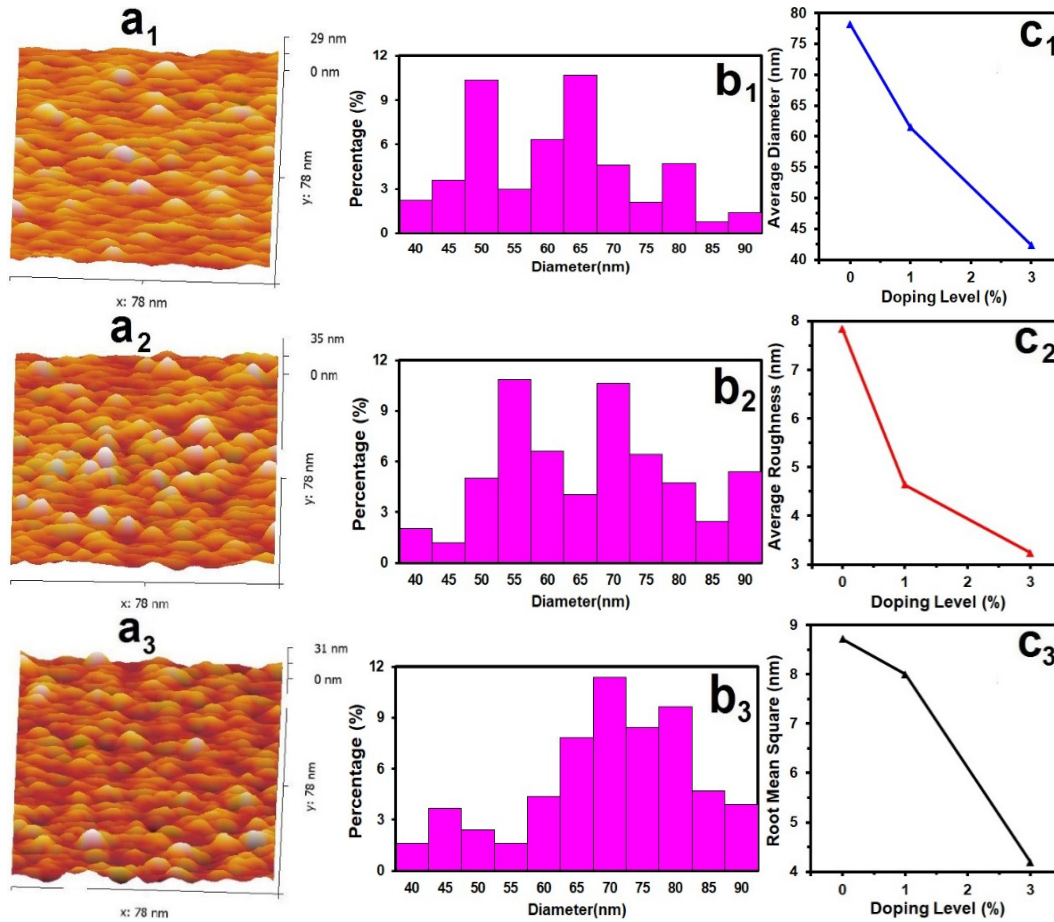


Fig. 3. AFM images and informations.

Table 2. P_{AFM} of the intended films.

Samples	P_{av} nm	Roughness Average (nm)	R_{rms} (nm)
Undoped Fe_2O_3	78.2	7.84	8.72
Fe_2O_3 : 1% Li	61.47	4.64	8.00
Fe_2O_3 : 3% Li	42.40	32.4	4.19

Undoped Fe_2O_3 and Fe_2O_3 optical transmission (T) spectra: The greatest transmission was around 80 % Undoped Fe_2O_3 , while 3 % Lithium doped Fe_2O_3 decreases the transmittance (Fig. 4). This intriguing behavior could be related to the solubility of Lithium atoms in the Fe_2O_3 structure, and could indicate a rise in the localized impurity level in the Fe_2O_3 band gap as Lithium concentration is increased. [29].

The absorption coefficient (α) was specified by equation [30]:

$$\alpha = (2.303 \times A) / t \quad (4)$$

(t) is the film thickness. These films exhibit (10^4 cm^{-1}), which suggests direct transitions [31]. Figure 5 shows against photon energy ($h\nu$). The absorption coefficient rises as $h\nu$ rises, and the absorption coefficient rises as Lithium doping rises.

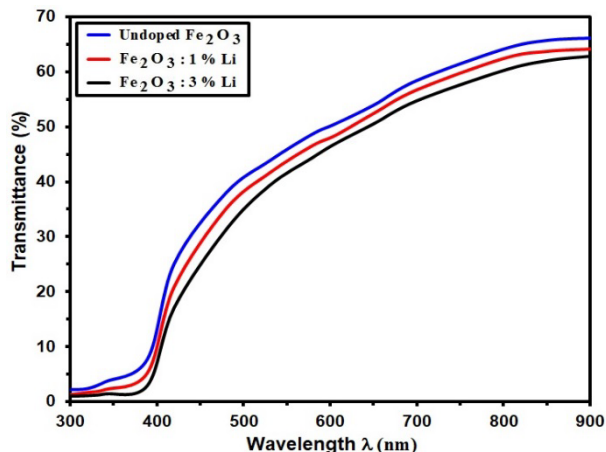


Fig. 4. Transmittance of the grown films.

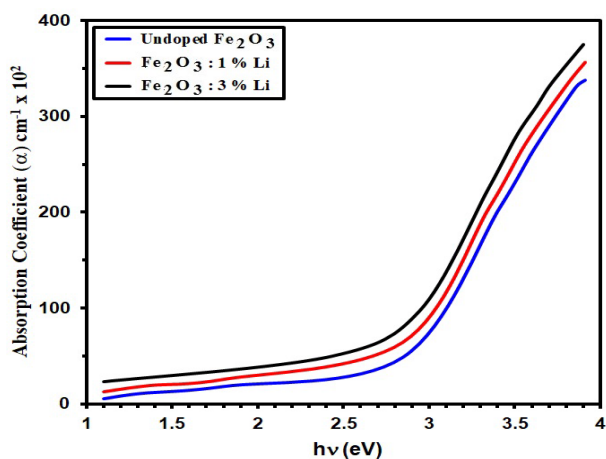


Fig. 5. α Vs $h\nu$ of the prepared films.

Direct optical band gap is estimated using the Tauc 's equations [32]:

$$(\alpha h\nu) = A(h\nu - E_g)^{\frac{1}{2}} \quad (5)$$

where A is the constant, $(\alpha h\nu)^2$ against incident photon energy ($h\nu$), Fig. (6) show the plot of $(\alpha h\nu)^2$ versus $h\nu$ for the films under investigation. We can see that the calculated E_g for the undoped Fe_2O_3 was found to be around 2.75 eV.

The extinction coefficient (k) using the following relation [30]:

$$K = \frac{\alpha\lambda}{4\pi} \quad (6)$$

where λ is photon wavelength. Fig. (7) offered the variation of k with wavelength, which decreases with increased lithium doping.

The refractive index (n) can be gained from the reflectance (R) data using the relation [31]:

$$n = \frac{1+\sqrt{R}}{1-\sqrt{R}} \quad (7)$$

As shown in Fig. (8) n is influenced by increasing Lithium doping. by decreases as by increasing its value via Lithium doping.

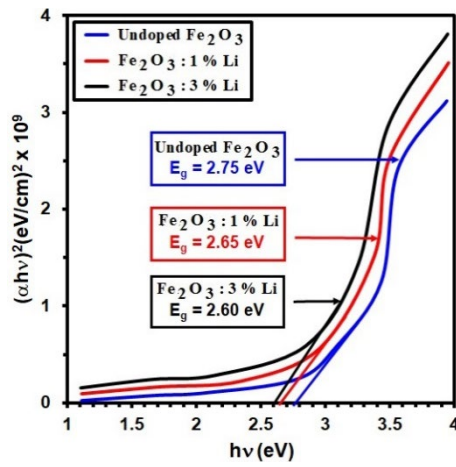


Fig. 6. $(\alpha hv)^2$ versus $h\nu$ for the NiO with different Al doping.

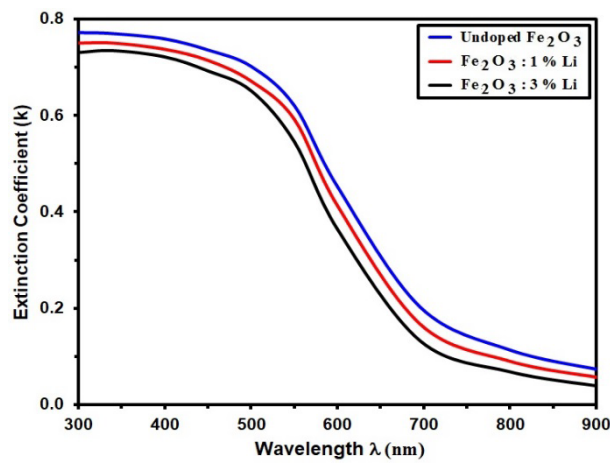


Fig. 7. (k) of the grown films.

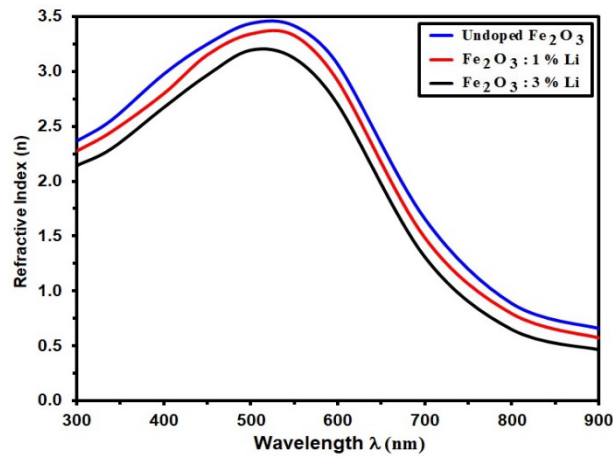


Fig. 8. n for grown films.

4. Conclusions

The structure of polycrystalline Nanostructured Fe₂O₃ and Fe₂O₃: Li films produced on a glass substrate by chemical spray pyrolysis is studied using XRD. All synthesized films have an XRD reflecting main peak at $2\theta = 30.22^\circ$, pointing in the direction of (220). Grain size rose as lithium concentration increased, increasing from 17.89 nm to 20.57 nm, while strain decreased from 19.37 to 16.95 nm. Undoped Fe₂O₃ and Fe₂O₃: Li films nanostructures have a smooth surface morphology, and the Average Particle Size decreases as (78.2), (61.47), and (42.40) nm for the (Fe₂O₃, Fe₂O₃:1 % Li, Fe₂O₃:3 % Li), respectively. The transmittance decreases with Lithium doping, and the bandgap decreases with increases. Lithium doping increases the absorption coefficient, whereas the refractive index and extinction coefficient decrease.

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